

# Not possible in reality, but *easy* with



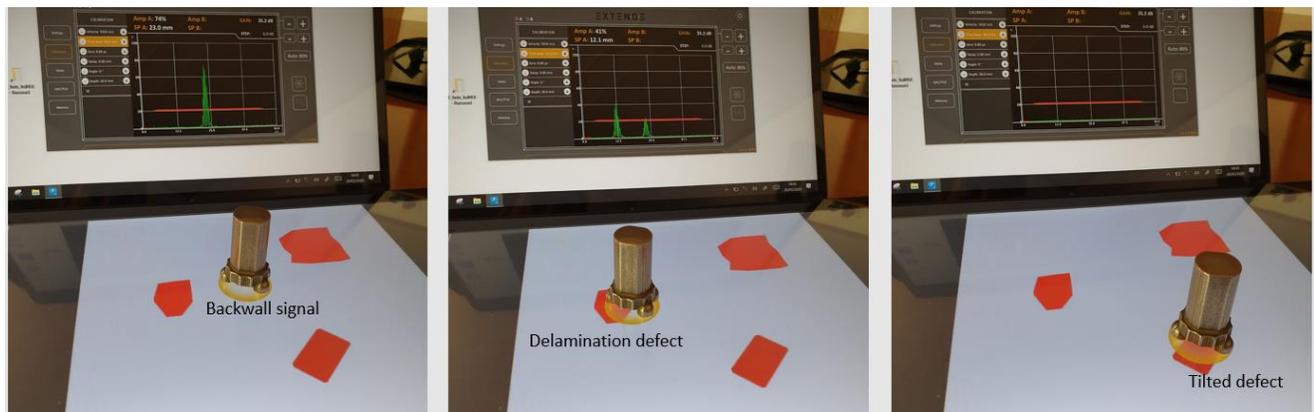
*The first virtual simulator for NDE inspectors*

*Efficiently training UT inspectors to perform manual UT inspections can be difficult... But smart tools can help! TrainDE UT is a virtual mock-up with a database of experimental and simulated signals that reproduce real inspection conditions for numerous applications. Discover the benefits of TrainDE UT in your NDE program.*

## Find the perfect block to illustrate the tricks and traps of shadowing effect

### *The training challenge*

The “shadowing effect” might be a weird name, but it is a real phenomenon. It is quite intuitive and easy to explain, and it is extensively used in the interpretation of results – detection, sizing and characterization. It can either be a trick that helps to confirm the diagnosis, or a trap when it is the only information available to perform the diagnosis. The images below illustrate both the trick and trap situations. On the left, the probe is on a flaw-free section that only shows the backwall echo. In the middle, the probe is on a delamination that shows the rising flaw echo and the decreasing backwall echo: the shadowing effect on the backwall confirms the presence of a flaw. On the right, the probe is on a tilted delamination that produces no echo and shadows the backwall echo: the shadowing effect is the only way for the inspector to detect and size the flaw.



### *The benefits of using TrainDE UT*

TrainDE UT includes several steel sheet inspection cases using a normal beam such as the one above. During your training sessions, simply get your TrainDE UT, start this example, display the flaws, and navigate your probe between the 3 illustrated locations: your trainees will understand and remember it!

***A visual and smart tool is better than long explanations, practice with trainDE UT and you will get it!***

Find all our application cases on: <http://trainde.extende.com>